

問題 PROBLEM	原因 POSSIBLE CAUSE	處理 CORRECTION
泵浦出口端藥品洩漏 Liquid leakage at the discharge end of pump head.	軟管接頭或法蘭接頭鎖緊過量造成變形，O形環等損壞 Over-tighten the hose connector and flange joint causes deformation and O-ring broken down.	停止泵浦，拆下洩漏部份，檢查變形及損壞。如有所需，O型環等零件，更換新品。 Stop pump, disassemble tube connections and replace damaged parts.
	泵浦頭或接頭損壞 Damage of pump head block or connector.	停止運轉泵浦，洩漏部份更換新品 Let the pump, be stopped and replace the damag parts.
出口量減少異常 Abnormally low discharge.	流量控制盤固定失效 Flow control dial is not secured.	再鎖緊控制轉盤固定螺絲 Retighten the fixed screw on the flow rate control plate.
	泵浦吸入或出口端或閥座因異物梗塞 Suction or discharge end of the pump head, or the valve seat is clogged.	拆下相關部份，檢查異物，再徹底清潔，並同時檢視閥頂之泵頭 Disassemble pump to check and clean up; also check pump head as well.
	福多閥堵塞 Foot valve is clogged.	分解福多閥，檢查是否有髒物並清除之 Disassemble foot valve and clean up.
	長期使用造成膜片疲勞 Diaphragm failure due to long term usage.	依分解圖分解，更換新膜片 Disassemble and assmemble the pump to replace the diaphragm accroding to exploded drawing.
藥品由泵浦頭後端底部處洩漏 Liquid leakage from rear side of the pump head.	膜片損壞 Diaphragm damaged.	依分解圖分解，更換新膜片 Disassemble and assmemble the pump to replace the diaphragm accroding to exploded drawing.